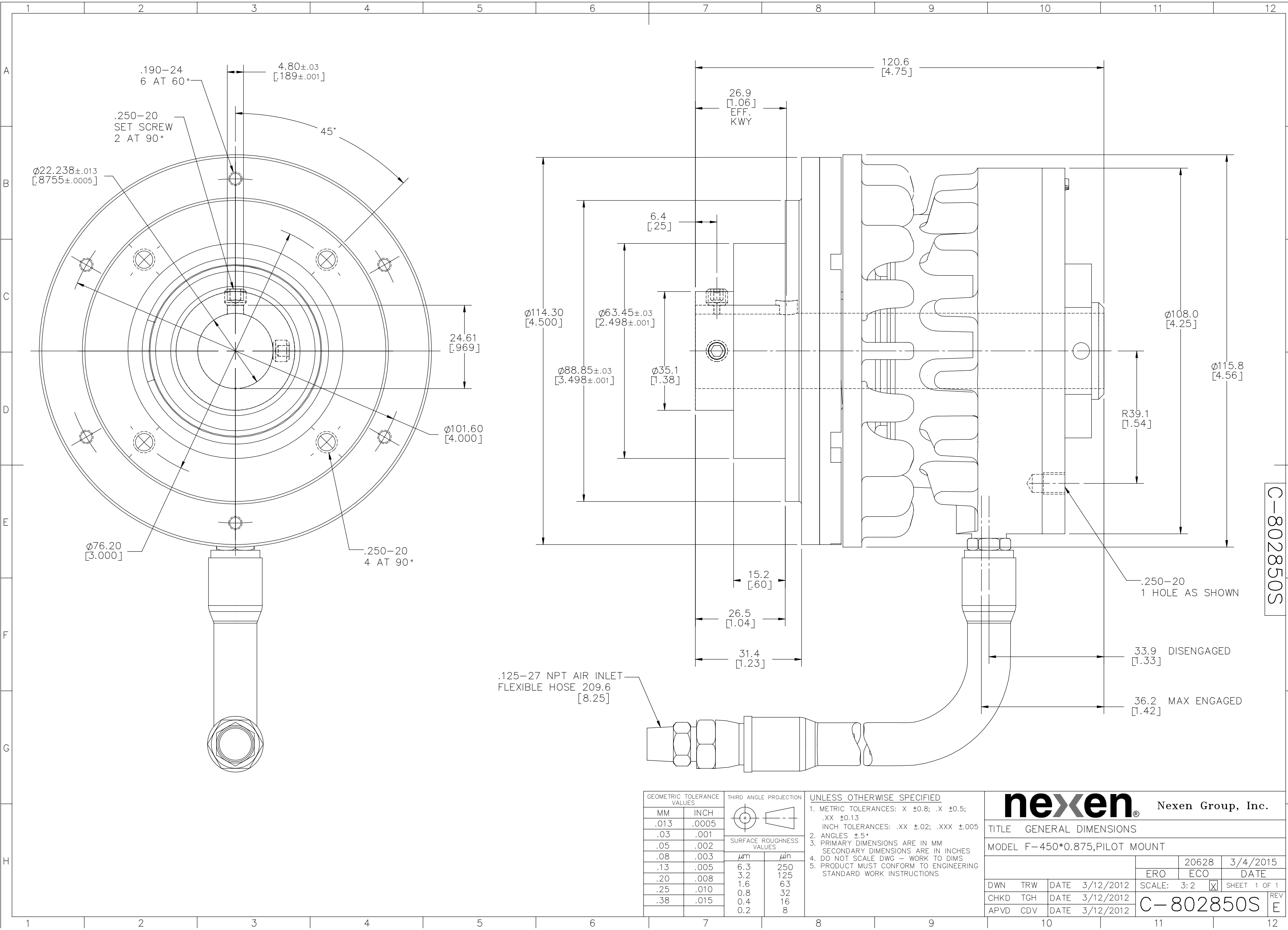




C-802850S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED	
MM	INCH			1. METRIC TOLERANCES: X ±0.8; .X ±0.5;	
.013	.0005			.XX ±0.13	
.03	.001			INCH TOLERANCES: .XX ±.02; .XXX ±.005	
.05	.002			2. ANGLES ±5°	
.08	.003			3. PRIMARY DIMENSIONS ARE IN MM	
.13	.005			SECONDARY DIMENSIONS ARE IN INCHES	
.20	.008			4. DO NOT SCALE DWG - WORK TO DIMS	
.25	.010			5. PRODUCT MUST CONFORM TO ENGINEERING	
.38	.015			STANDARD WORK INSTRUCTIONS	
		SURFACE ROUGHNESS VALUES			
		μm	μin		
		6.3	250		
		3.2	125		
		1.6	63		
		0.8	32		
		0.4	16		
		0.2	8		

nexen [®]				Nexen Group, Inc.			
TITLE GENERAL DIMENSIONS							
MODEL F-450*0.875,PILOT MOUNT							
				20628		3/4/2015	
				ERO ECO		DATE	
DWN	TRW	DATE	3/12/2012	SCALE:	3:2	☒	SHEET 1 OF 1
CHKD	TGH	DATE	3/12/2012	C-802850S			REV
APVD	CDV	DATE	3/12/2012				E