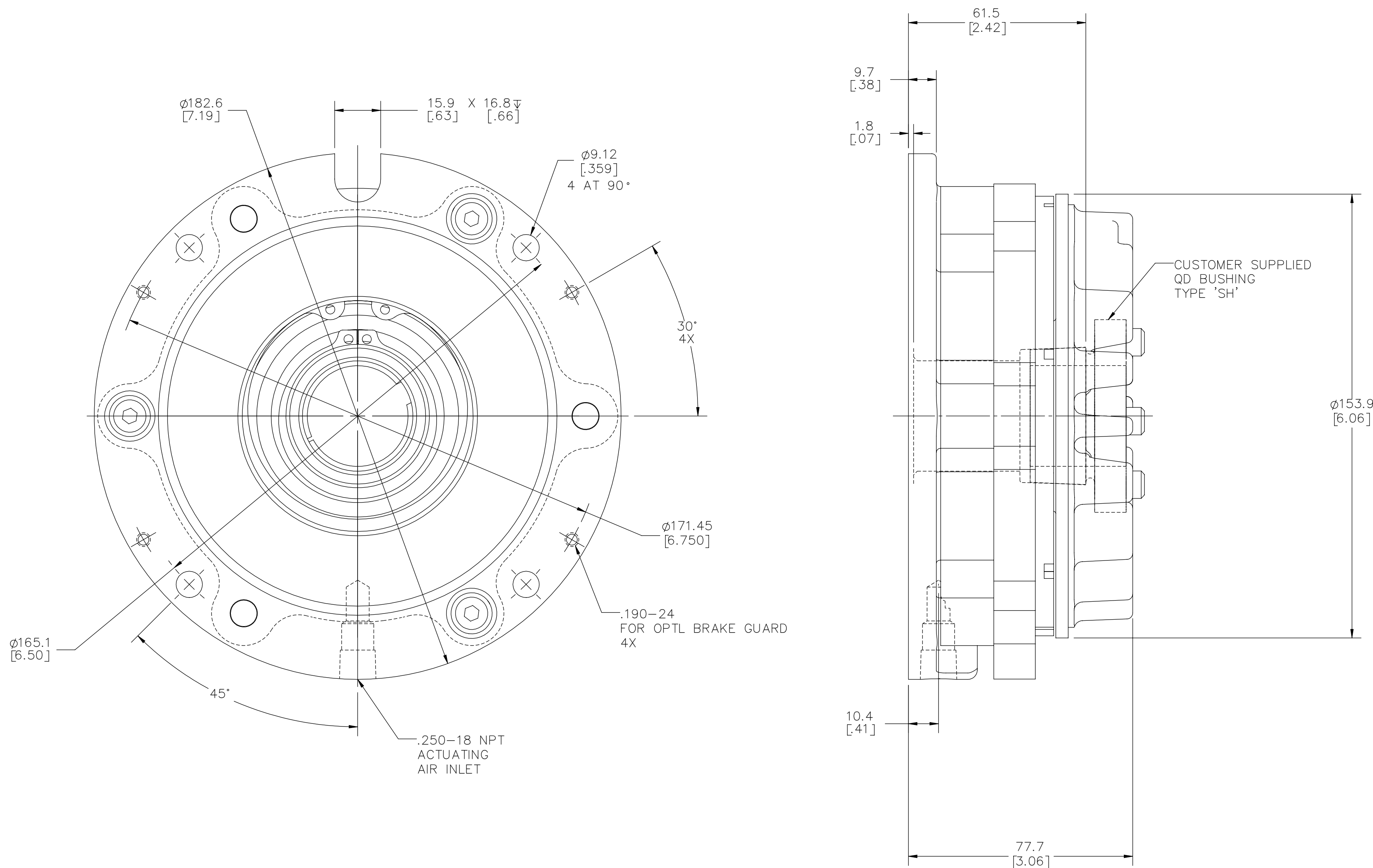




GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED		 Nexen Group, Inc.			
MM	INCH			1. METRIC TOLERANCES: X ± 0.8 ; .X ± 0.5 ; .XX ± 0.13		TITLE GENERAL DIMENSIONS			
.013	.0005			INCH TOLERANCES: .XX $\pm .02$; .XXX $\pm .005$					
.03	.001			2. ANGLES $\pm 5^\circ$					
.05	.002			3. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES					
.08	.003			4. DO NOT SCALE DWG – WORK TO DIMS 5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS					
SURFACE ROUGHNESS VALUES						MODEL T-600*QD TYPE 'SH'			
		μm	μin					22188	9/5/2023
.13	.005	6.3	250					ERO	DATE
.20	.008	3.2	125						
.25	.010	1.6	63						
.38	.015	0.8	32						
		0.4	16						
		0.2	8						
						DWN TRW		DATE 6/14/2011	SCALE: 1:1 ☒
						CHKD TGH		DATE 6/15/2011	SHEET 1 OF 1
						APVD IKK		DATE 6/16/2011	REV K
								C-820600S	