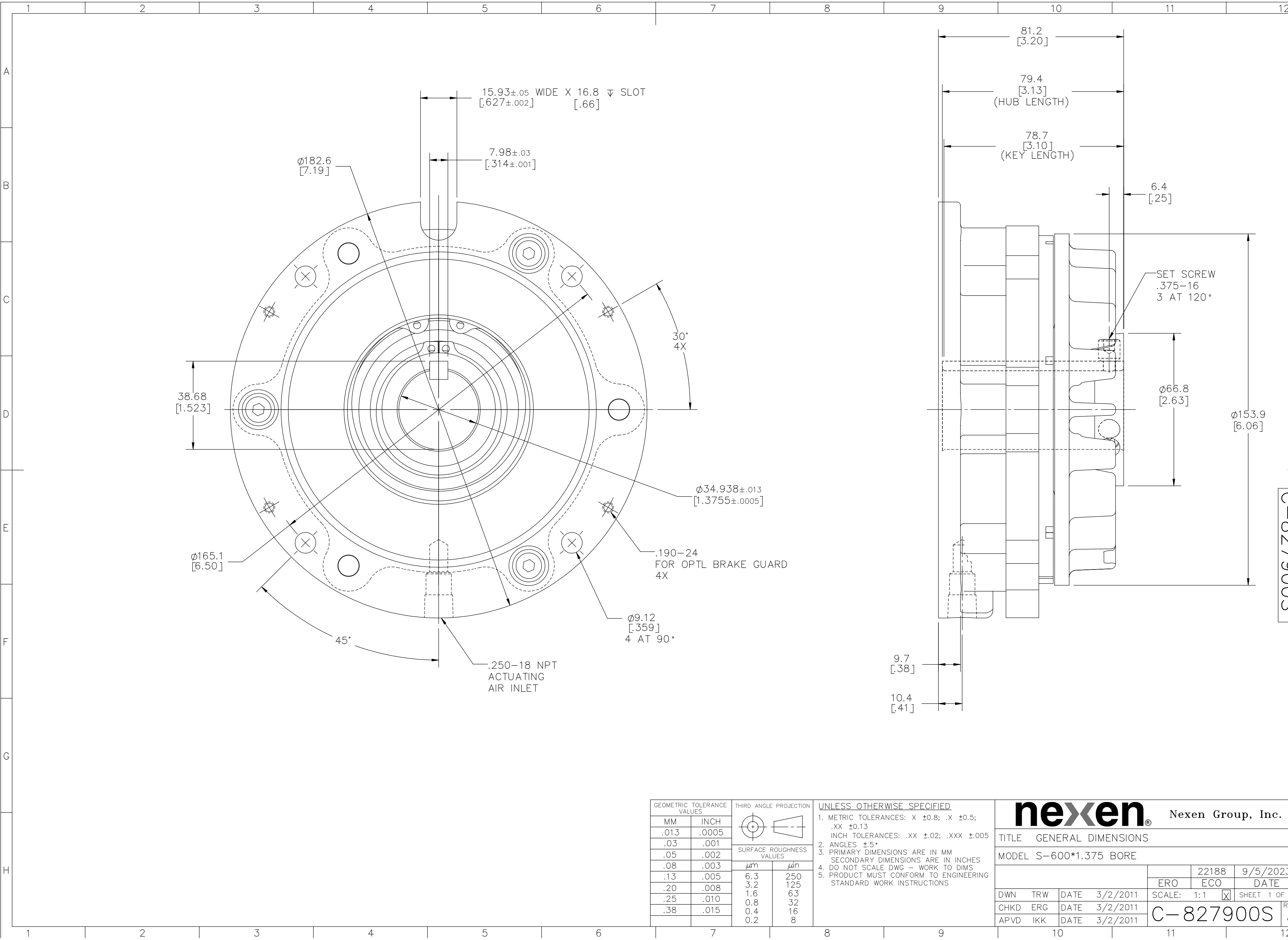




GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION		UNLESS OTHERWISE SPECIFIED 1. METRIC TOLERANCES: X $\pm$0.8; .X $\pm$0.5; .XX $\pm$0.13 INCH TOLERANCES: .XX $\pm$0.02; .XXX $\pm$0.005 2. ANGLES $\pm$5° 3. PRIMARY DIMENSIONS ARE IN MM SECONDARY DIMENSIONS ARE IN INCHES 4. DO NOT SCALE DWG - WORK TO DIMS 5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS																										
MM	INCH																													
.013	.0005																													
.03	.001																													
.05	.002																													
.08	.003	SURFACE ROUGHNESS VALUES																												
.13	.005	μm	μin	nexen Nexen Group, Inc. TITLE GENERAL DIMENSIONS MODEL S-600*1.375 BORE <table><tr><td colspan="2"></td><td>22188</td><td>9/5/2023</td></tr><tr><td colspan="2"></td><td>ERO</td><td>ECO</td></tr><tr><td>DWN</td><td>TRW</td><td>DATE 3/2/2011</td><td>SCALE: 1:1 ☒ SHEET 1 OF 1</td></tr><tr><td>CHKD</td><td>ERG</td><td>DATE 3/2/2011</td><td rowspan="2">C-827900S</td></tr><tr><td>APVD</td><td>IKK</td><td>DATE 3/2/2011</td></tr><tr><td colspan="2"></td><td colspan="2">REV J</td></tr></table>						22188	9/5/2023			ERO	ECO	DWN	TRW	DATE 3/2/2011	SCALE: 1:1 ☒ SHEET 1 OF 1	CHKD	ERG	DATE 3/2/2011	C-827900S	APVD	IKK	DATE 3/2/2011			REV J	
		22188	9/5/2023																											
		ERO	ECO																											
DWN	TRW	DATE 3/2/2011	SCALE: 1:1 ☒ SHEET 1 OF 1																											
CHKD	ERG	DATE 3/2/2011	C-827900S																											
APVD	IKK	DATE 3/2/2011																												
		REV J																												
.20	.008	6.3	250																											
.25	.010	3.2	125																											
.38	.015	1.6	63																											
		0.8	32																											
		0.4	16																											
		0.2	8																											