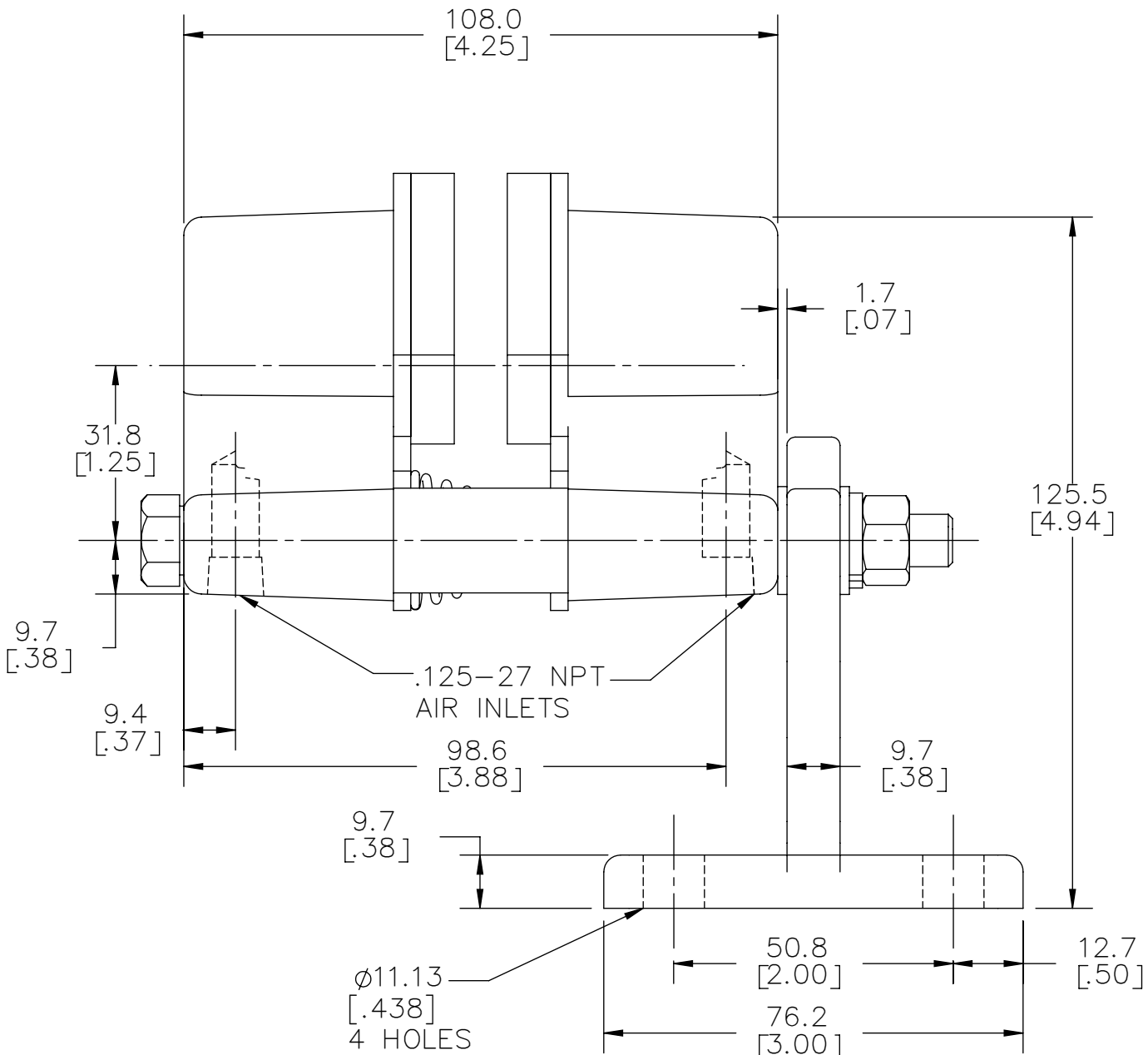
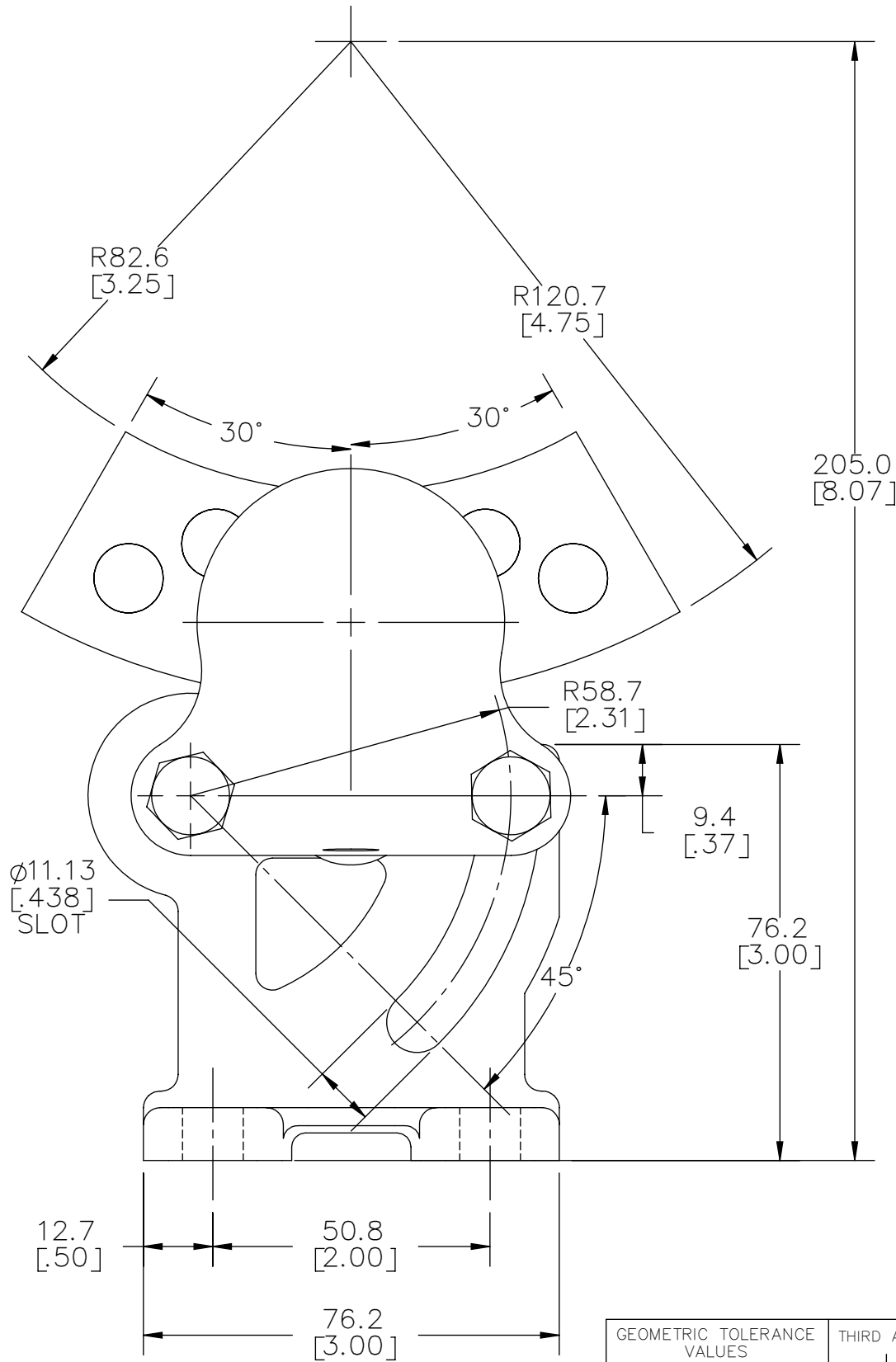


B-835000S



GEOMETRIC TOLERANCE VALUES	
MM	INCH
.013	.0005
.03	.001
.05	.002
.08	.003
.13	.005
.20	.008
.25	.010
.38	.015

THIRD ANGLE PROJECTION	
SURFACE ROUGHNESS VALUES	
µm	µin
6.3	250
3.2	125
1.6	63
0.8	32
0.4	16
0.2	8

- UNLESS OTHERWISE SPECIFIED
1. METRIC TOLERANCES: X ± 0.8 ; .X ± 0.5 ; .XX ± 0.13
INCH TOLERANCES: .XX ± 0.02 ; .XXX ± 0.005
 2. ANGLES $\pm 5^\circ$
 3. PRIMARY DIMENSIONS ARE IN MM
SECONDARY DIMENSIONS ARE IN INCHES
 4. DO NOT SCALE DWG - WORK TO DIMS
 5. PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen[®] Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL DB*CALIPER,LESS DISC

DWN	TRW	DATE 6/30/2011	SCALE: 7:8	20562	12/3/2014
CHKD	TGH	DATE 6/30/2011		ERO	ECO
APVD	CDV	DATE 6/30/2011			

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REV G