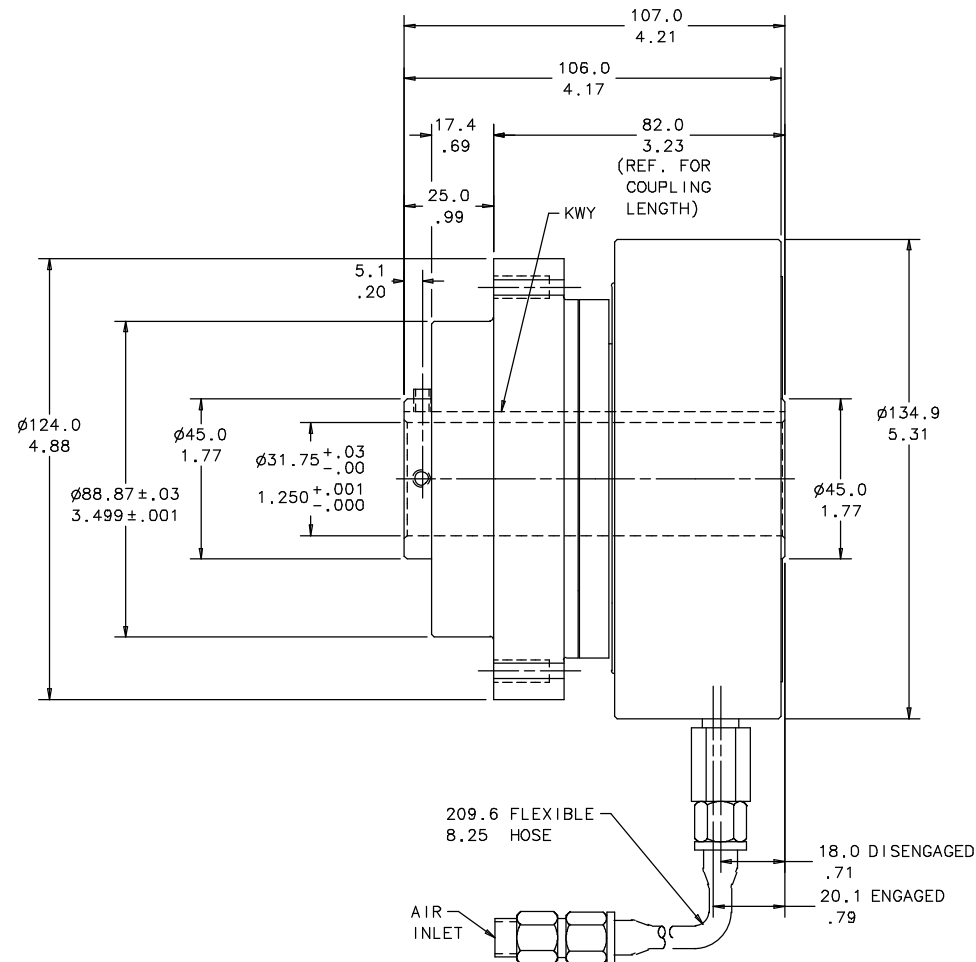
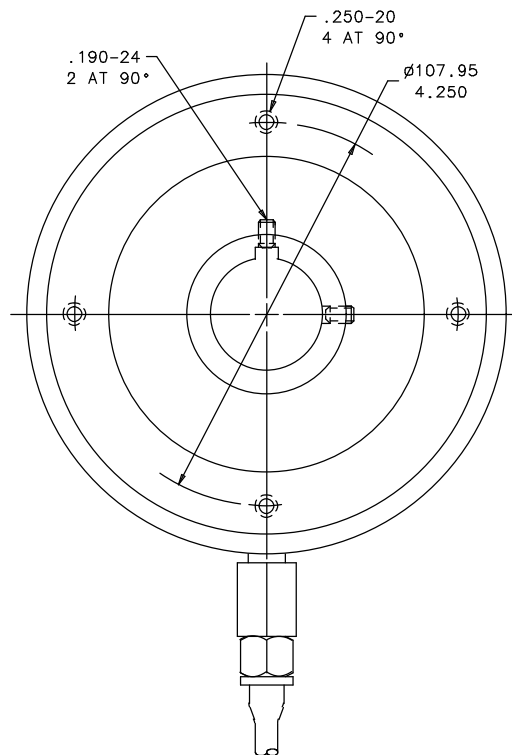




GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION	
MM	INCH		
.013	.0005		
.03	.001		
.05	.002		
.08	.003		
.13	.005		
.20	.008		
.25	.010		
.38	.015		
SURFACE ROUGHNESS VALUES		µm	µin
		6.3	250
		3.2	125
		1.6	63
		0.8	32
		0.4	16
		0.2	8

UNLESS OTHERWISE SPECIFIED

1. SURFACE TEXTURE: ✓
2. METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13; INCH TOLERANCES: .XX ±.02; .XXX ±.005
3. ANGLES ±.5°
4. PRIMARY DIMENSIONS ARE IN MM
SECONDARY DIMENSIONS ARE IN INCHES
5. REMOVE ALL BURRS AND SHARP EDGES
6. DO NOT SCALE DWG - WORK TO DIMS
7. PART MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL 5H40-P

MATL #		A	14282		1-14-00
CHKD	TLC	DATE	12-10-93	SCALE: NONE	WAS SC-295-E
APVD	CB	DATE	12-10-93	C-910100S	A

C-910100S